

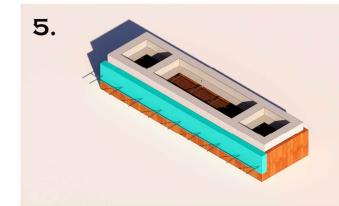


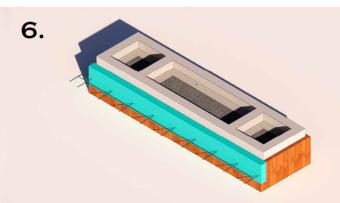
FIRST WE WILL LAMINATE A 1'X4'
BLOCK OF MDF BOARD TO BE CNC
ROUTED. THIS WILL SERVE AS THE
'WAVES' ON THE PRIMARY FACE OF
OUR SLENDERWALL PANEL. THE MDF
BLOCK WILL BE 23/4" THICK TO
ALLOW FOR A CONSISTENT MINIMUM
2" THICKNESS THROUGHOUT THE
PANEL.

THE NEXT STEP IS TO BUILD THE FORMWORK. THREE SIDE OF THE FORMWORK WILL BE COMPOSED OF MDF BOARD WHILE THE FOURTH SIDE WILL BE A FOAM INSULATION BOARD. THIS WILL ALLOW US TO HAVE THE WIRE MESH REINFORCING PERTRUDE FROM THE CONCRETE WHILE STILL MAINTAINING A SHARP EDGE.

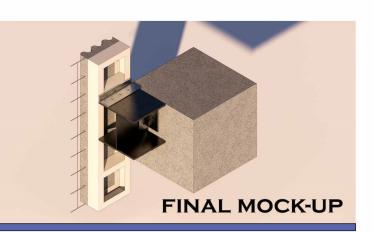
ONCE THE FORMWORK IS BUILT, WE CAN THEN CUT THE REINFORCING TO THE RIGHT DIMENSIONS AND LAY IT ONTOP. WE WILL MARK THE INTERSECTION OF THE WIRE MESH AND MAKE PRECISE CUTS IN THE FOAM BOARD TO ALLOW THE REINFORCING TO SLIP INTO PLACE. GLUE OR TAPE MAY BE NEEDED TO SEAL THE GAPS SO THEY CONCRETE IS RETAINED.

SIMULTANEOUSLY DURING STEP 3,
THE LIGHT GAUGE STEEL FRAME WILL
BE ASSEMBLED. THIS FRAME
REPRESENTS THE ACTUAL FRAME
USED ON THE PANELS. THIS WILL BE A
1'X4' FRAME WITH TWO CROSS
MEMBERS FOR MOUNTING LATER. AT
THIS TIME, THE STAINLESS STEEL
FASTENERS WILL ALSO BE SCREWED
INTO THE FRAME.









ONCE BOTH PARTS OF THE PROCESS
ARE COMPLETE, THE STEEL FRAME
WILL BE LOWERED INTO THE
FORMWORK AND THE STAINLESS
STEEL FASTENERS WILL BE WELDED
TO THE WIRE MESH REINFORCING.
THIS IS WHAT WILL HOLD THE
CONCRETE TO OUR FRAME WHEN IT IS
TIME TO MOUNT THE PANEL.

WHEN THE PANEL IS SET, IT WILL BE TIME TO POUR OUR CONCRETE MIX. THIS WILL A SIMPLE PROCESS OF MIXING THE CONCRETE AND SLOWLY POURING AND VINRATING THE FORMWORK TO ENSURE THAT WE PRODUCE A STRONG AND PROPER MIX. WE WILL USE FIBERGLASS REINFORCEMENT IN THE MIX TO GIVE THE PANEL SOME EXTRA STRENGTH AFTER CURING.

THE FINAL STEP OF THE PROCESS IS
TO REMOVE ALL OF THE FORMWORK
FROM THE PANEL. THE MDF BOARD
CAN BE UNSCREWED AND KNOCKED
LOOSE WHILE THE FOAM INSULATION
BOARD WILL HAVE TO BE TORN AND
CLEANED UP ON THE EDGE. THIS
EXTRA STEP ALLOWS US TO SHOW THE
PERTRUDING WIRE MESH
REINFORCING TO FURTHER CLARIFY
THE STRUCTURE OF THE PANEL.

AFTER THE PANEL IS COMPLETE, WE WILL BUILD THE REST OF THE MOCK-UP USING LIGHTER MATERIALS LIKE FOAMCORE AND CHIPBOARD TO REPRESENT THE HEAVIER STRUCTURAL MEMBERS OF THE SYSTEM LIKE THE WIDE FLANGE AND CONCRETE BEAMS. THIS FINAL ASSEMBY WILL COMPLETE OUR MOCK-UP CONSTRUCTION.